

BOURNS®

Features

- Convex and concave terminals
- 4 isolated elements available
- Resistance tolerance 5% and 1%
- E24 series from 10 ohms to 1 megohm

CAT/CAY 16 Series - Chip Resistor Arrays

Specifications

Requirement	Characteristics	Test Method
Short Time Overload	±1%	Rated Voltage X 2.5, 5 seconds
Soldering Heat	±1%	260°C ±5°C, 10 seconds ±1 second
Temperature Cycling (5)	±1%	125°C (30 minutes) - normal (15 minutes) -30°C (30 minutes) - normal (15 minutes)
Moisture Load Life	±2%	1000 hours
Load Life	±2%	1000 hours

Characteristics

Characteristics	CAT16/CAY16
Number of Elements	4
Power Rating	62mW
Resistance Tolerance	5%, 1%
Resistance Range E24	10 ohms - 1 megohm
T.C.R.	±200ppm/°C
Max. Working Voltage	50V
Operating Temp. Range	-55°C - 125°C
Rating Temperature	+70°C

How To Order

Chip Arrays **CA Y 16 - 103 J 4**

Type
 • T = Concave
 • Y = Convex

Models
 • 16 = 1205 Package Size

Resistance Code
 • 103 = 10K ohms
 • 1003 = 100K ohms (1% tolerance)

Resistance Tolerance
 • J = ±5%
 • F = ±1%

Resistors
 • 4 = 4 pcs.

Dimensions

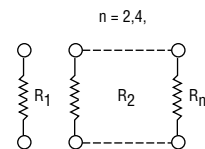
Model	A	A'	B	C	D	E	F
CAT16	0.5±0.15 (.02±.006)	—	3.2±0.2 (.126±.008)	0.8±0.05 (.032±.002)	1.6±0.2 (.063±.008)	0.5±0.1 (.02±.004)	0.3±0.15 (.012±.006)
CAY16		0.65±0.15 (.026±.006)					

*5% preferred, 1% available

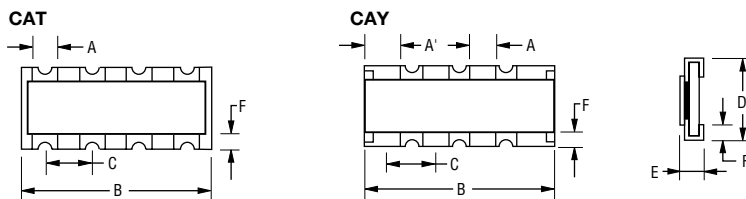
Tape And Reel Packaging

- 5,000 pieces per reel
- 178mm diameter plastic reel
- Paper tape

Schematic



Configuration



DIMENSIONS ARE: $\frac{\text{METRIC}}{\text{(INCHES)}}$

Standard Values Used in Bourns Chip Resistors & Arrays



According to IEC Publication 63

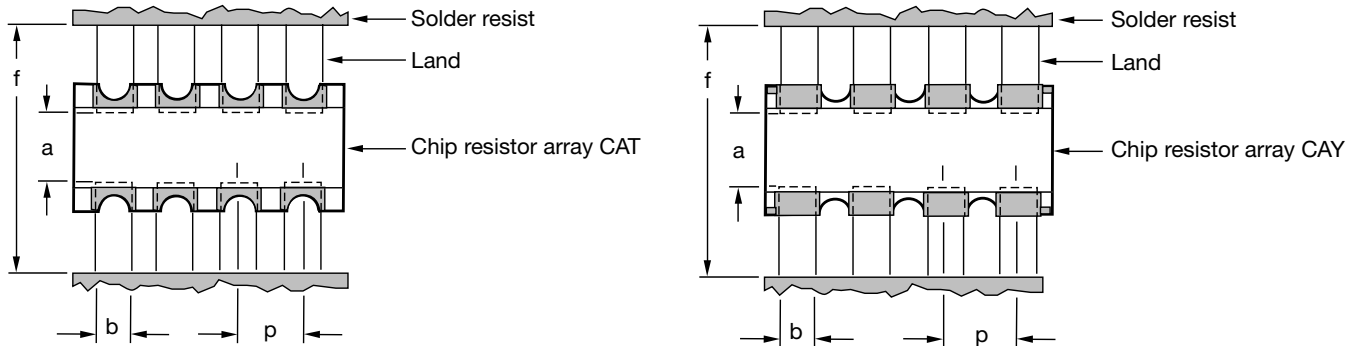
E96					E24	E12
100	169	287	487	825	10	10
102	174	294	499	845	11	
					12	12
					13	
105	178	301	511	866	15	15
					16	
107	182	309	523	887	18	18
					20	
110	187	316	536	909	22	22
					24	
113	191	324	549	931	27	27
					30	
115	196	332	562	953	33	33
					36	
118	200	340	576	976	39	39
					43	
121	205	348	590		47	47
					51	
124	210	357	604		56	56
					62	
127	215	365	619		68	68
					75	
130	221	374	634		82	82
					91	
133	226	383	649			
137	232	392	665			
					Part Number Series Range	
140	237	402	681		CR0402 (1%)	E96 + E24
					CR0402 (5%)	E24
143	243	412	698		CR0603 (1%)	E96 + E24
					CR0603 (5%)	E24
147	249	422	715		CR0805 (1%)	E96 + E24
					CR0805 (5%)	E24
150	255	432	732		CR1206 (1%)	E96 + E24
					CR1206 (5%)	E24
154	261	442	750		CAY10	E12
					CAT16/CAY16	E12
158	267	453	768		CAY17	E12
					CAT25	E24
162	274	464	787			
165	280	475	806			

Chip Resistor Arrays - Application Note



1. Land Pattern Design

Recommended land pattern design for the chip arrays shown in the following illustration.



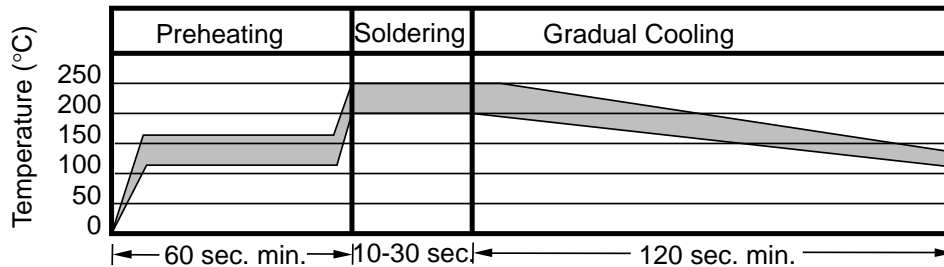
Model	a	b	p	f
CAT16..4	$\frac{0.7 \text{ to } 0.9}{(.028 \text{ to } .035)}$	$\frac{0.4 \text{ to } 0.45}{(.016 \text{ to } .0178)}$	$\frac{0.80}{(.032)}$	$\frac{2.0 \text{ to } 2.2}{(.079 \text{ to } .087)}$
CAY16..4	$\frac{0.7 \text{ to } 0.9}{(.028 \text{ to } .035)}$	$\frac{0.4 \text{ to } 0.45}{(.016 \text{ to } .0178)}$	$\frac{0.80}{(.032)}$	$\frac{2.4 \text{ to } 2.8}{(.094 \text{ to } .11)}$

2. Component Placement

- Reduce the mechanical stress to a minimum during and after placing of the unit in order not to damage the terminals and protective coating.
- Misplacement of components may cause solder bridges.

3. Soldering

- Reflow soldering: Recommendation is shown in the following chart.
- Wave soldering: Recommendation according to IEC standards.
- Hand soldering: Don't touch the protective coating of the part. Solder within 3 seconds when the temperature is over 280°C.



4. Cleaning

A recommended cleaning method is shown in the following table.

DIMENSIONS ARE: $\frac{\text{METRIC}}{\text{(INCHES)}}$

Solvents	Cleaning Condition	
	Dipping	Ultrasonic Wave Washing
Isopropyl alcohol	5 minutes maximum	1 minute maximum Power: 20W/L Frequency: 10 to 100kHz